

Value Added Services

	<p>Custom Beveling</p> <ul style="list-style-type: none"> · Bevel or Trim operations reduce part height by 3/16". · Standard bevel angle is 37.5° with 1/16 land · Bevels can be ordered with or without a land. 		<p>Hole Burning</p> <ul style="list-style-type: none"> · Hole tolerance +/- .03
Head Diameter	Bevel or Trim Cost	Head Diameter	Burn Hole Cost
6"OD – 12"OD	\$4.27	6"OD – 12"OD	\$3.65
12.1"OD – 19"OD	\$5.71	12.1"OD – 19"OD	\$4.59
19.1"OD – 24"OD	\$6.74	19.1"OD – 24"OD	\$5.19
24.1"OD – 30"OD	\$9.83	24.1"OD – 30"OD	\$6.74
30.1"OD – 36"OD	\$12.92	30.1"OD – 36"OD	\$9.83
36.1"OD – 48"OD	\$19.11	36.1"OD – 48"OD	\$12.92

	<p>Joggling</p> <ul style="list-style-type: none"> · Standard circumference joggles are equal to the Head OD -2t. · Call one of our sales associates for a custom offset to meet your requirements. 			
Head Diameter / Thickness	(1 – 9) Piece Price	(10 – 19) Piece Price	(20 – 49) Piece Price	(50 – 99) Piece Price
Less Than 20"OD and <.235" Thick	\$5.75	\$3.65	\$2.05	\$1.10
20"OD – 30"OD and <.235" Thick	\$6.00	\$3.75	\$2.20	\$1.20
30.1"OD – 36"OD and <.235" Thick	\$6.25	\$4.10	\$2.50	\$1.60
6"OD – 24"OD and ≥.235" Thick	\$17.00	\$11.50	\$7.00	\$4.50
24.1"OD – 30"OD and ≥.235" Thick	\$24.00	\$18.50	\$14.00	\$11.50
30.1"OD – 48"OD and ≥.235" Thick	\$28.00	\$22.50	\$18.00	\$15.50
48.1"OD – 72"OD and ≥.235" Thick	\$37.00	\$31.50	\$27.00	\$24.50